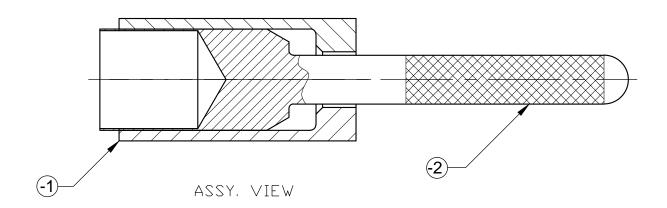
	REVISIONS										
	REV	DESCRIPTION	DATE	INITIAL	APPROVED						
	Α	UPDATED TITLEBLOCK & REVISION BLOCK, SEPARATED PARTS AND ADDED PAGE 2, CH'D TOOL NO. TO RB23006785.	6/3/09	RJC	RW						
ĺ	В	CH'D BOM B/O INFO -1 & -2, ADDED -2 OPTIONAL CENTER NOTE PER G.E.	10/25/11	RJC	RW						



B/O INFORMATION OR SPECIFICATIONS

RED BARN MACHINE

TITLE INST. TOOL - O-RING SPUR ADAPT. GEAR

DWG NO. RB23006785 DRAWN BY:

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ±.5°

HEAT TREAT FINISH SPEC USED ON MODEL 250-C288, C280, C30, C30L,

APPROVED

UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING DATE

C30M, C30P, C30R, C30S SHEET 1 of

PERRITT

D Weil

REV B

NTS

4-27-07

		-1	1	RECIEVER	STRESS PROOF
		-2	1	SHAFT	STRESS PROOF
	ASSY #				

DESCRIPTION

MATERIAL

Ø1-1/8 x 2-5/16

Ø1 x 5

ASSY ASSY B/O PART # UNIT QTY

		REVISIONS
2.130  1.770 1.765  R.050  R.0		DESCRIPTION DATE INITIAL APPROVED
### 2.130  ### 2.130    1.770	A UPDATED TITLEBLOCK & R	REVISION BLOCK, SEPARATED PARTS AND ADDED PAGE 2, CH'D TOOL 6/3/09 RJC -
## IN USA"    Color   Color   Color	Ø1.100 B Ø.500 R.050 R.050 R.050 O.060x45°	
RECIEVER  DWG NO. RB23006785-1 REV B B B B B B B B B B B B B B B B B B B		
RECIEVER  RECIEV		
RECIEVER  RECIEV	EDGE BREAK —	
TITLE  INST. TOOL - O-RING SPUR ADAPT, GEAR  DWG NO.  REV B  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS DECIMALS SXX ± .005 XX ± .005 XX ± .01 X ± .1  UNLESS OTHERWISE STECHES DECIMALS LESS OTHERWISE SPECIFIED DECIMALS LESS OTHERWISE SPECIFIED DECIMALS LESS OTHERWISE SPECIFIED UNLESS OTHERWISE SPECIFIED UNLESS OTHERWISE SPECIFIED UNLESS OTHERWISE SPECIFIED UNLESS OTHERWISE LESS OTHERWISE SPECIFICATIONS ± 1/32 XX ± .1  UNLESS OTHERWISE STECHES SPECIFICATIONS ± 1/32 XX ± .1  UNLESS OTHERWISE SPECIFIED USED ON MODEL 250-C288, C280, C30, C30L, C30M, C30P, C30R, C30S	(-1)	
TITLE  INST. TOOL - O-RING SPUR ADAPT, GEAR  DWG NO.  REV B  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS DECIMALS SXX ± .005 XX ± .005 XX ± .01 X ± .1  UNLESS OTHERWISE STECHES DECIMALS LESS OTHERWISE SPECIFIED DECIMALS LESS OTHERWISE SPECIFIED DECIMALS LESS OTHERWISE SPECIFIED UNLESS OTHERWISE SPECIFIED UNLESS OTHERWISE SPECIFIED UNLESS OTHERWISE SPECIFIED UNLESS OTHERWISE LESS OTHERWISE SPECIFICATIONS ± 1/32 XX ± .1  UNLESS OTHERWISE STECHES SPECIFICATIONS ± 1/32 XX ± .1  UNLESS OTHERWISE SPECIFIED USED ON MODEL 250-C288, C280, C30, C30L, C30M, C30P, C30R, C30S	RECIEVER	A DED DADY 111 CURVE
INST. IUUL — U-RING SPUR ADAPT. GEAR  DWG NO. REV B  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± .5°  UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY AFTER PLATING  DRAWN BY: PERRITT APPROVED D JUGG HEAT TRING HEAT TRINGS USED ON MODEL 250-C288, C280, C30, C30L, C30M, C30P, C30R, C30S		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS  XXX ± .01		""E INST. TOOL - O-RING SPUR ADAPT. GEAR
TOLEMALS  DECIMALS  XXX ± .005  XXX ± .005  XX + .01  XXX ± .02  XXX ± .01  XXX ± .01  XXX ± .02  XXX ± .01  XXX ± .01  XXX ± .02  XXX ± .02  XXX ± .01  XXX ± .02  XXX ± .01  XXX ± .02  XX ± .02  XXX ± .02  XX ± .02  XXX ± .02  XX ± .02		KB53006/82-1   <b>B</b>
DELIMALS   STATE		TOLERANCES ON:
UNLESS OTHERWISE SPECIFIED  1. BREAK ALL SHARP EDGES  .015 x 48° PR. 015 R  2. DIMENSIONAL LIMITS APPLY AFTER PLATING  USED ON MODEL  250-C288, C280, C30, C30L,  C30M, C30P, C30R, C30S		XXX + 005 FRACTIONS A 4/02 TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING C30M, C30P, C30R, C30S		UNLESS OTHERWISE SPECIFIED USED ON MODEL
SCALE NTS   DATE 4-27-07   SHEET 2 of 3		0.015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING C30M, C30P, C30R, C30S
		SCALE NTS DATE 4-27-07 SHEET 2 of 3

	REVISIONS
	REV DESCRIPTION DATE INITIAL APP
	A UPDATED TITLEBLOCK & REVISION BLOCK, SEPARATED PARTS AND ADDED PAGE 2, CH'D TOOL 6/3/09 RJC NO. TO RB23006785.
	B ADDED -2 OPTIONAL CENTER NOTE PER G.E. 10/25/11 RJC
R.219 SPHERICAL  2.0 LIGHT KNURL  WARK P/N 1/8 CHAR.  OPTIONAL CENTER OK  SECTION A-A	NO. TO RB23006785.
	200 10
SHAFT	UNLESS OTHERWISE SPECIFIED DRAWN BY: DEDDITT
	DIMENSIONS ARE IN INCHES  TOLERANCES ON: DECIMALS  3.XX ± .005 FRACTIONS ± 1/32  XX ± .01 ANGLES ± .5°  UNLESS OTHERWISE SPECIFIED  1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R  2. DIMENSIONS ARE IN INCHES  DAPROVED  HEAT ITRAIT ITRAIT FINSH BLACK INCIDE USED ON MODEL  250-C288, C280, C30, C30  C30M, C30P, C30R, C3  C30M, C30P, C30R, C3
	SCALE NTS DATE 4-27-07 SHEET 3 of

		REVISIONS								
	REV	DESCRIPTION	DATE	APPROVE						

NOT APPROVED FOR PRODUCTION

				DRAWN BY: WP APPROVED HEAT TREAT	RB RED	BARN MACHINE
			USED ON MODEL	FINISH SPEC BLACK OXIDE SPEC UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS	TITLE	TITLE
PART#	QTY	DESCRIPTION		.XXX ± .005 FRACTIONS ± 1/32 ANGLES ±.5°	DWG NO.	$P \wedge P \perp +$
-1	1	41L40 Ø5/8 x 3/4		UNLESS OTHERWISE SPECIFIED  1. BREAK ALL SHARP EDGES		
				.015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE NTS	$\frac{\text{DATE}}{7-14-06} = \frac{\text{SHEET}}{1} = \frac{1}{1}$

REVISIONS							
REV	DESCRIPTION	DATE	APPROVED				

NOT APPROVED FOR PRODUCTION

		PART	Γ#	QTY		DESCRI	PTION	
		-1	1 1			4140 3/16 x 1 1/2 x 4		
	DRAWN BY: WP		$\overline{}$				N	
	CHECKED		(RE	3) ト	$\langle \vdash   \downarrow \rangle$	RAKIV	MALHIN	<b>1</b>
	HEAT TREAT				<u> </u>	D 1 11 (1 <b>1</b>	111101111	<u> </u>
	FINISH SPEC		TITLE				_	
USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							
?	TOLERANCES ON: DECIMALS_						-	
	.XXX ± .005 FRACTIONS ± 1XX ± .01 ANGLES ±.5		DWG	NO.		PART	#	REV.
	UNLESS OTHERWISE SPECIFIED  1. BREAK ALL SHARP EDGES	)				1 1 11 \ 1	11	<u> </u>
	.015 x 45° PR .015 R		SCALE	Ξ.	2TM	DATE $7 - 14 -$	NE SHEET 1 OF	1